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 **KISTLER**
CUTTING AND WELDING TECHNIQUES

BODE[™]
www.bode.co.uk

PRODUCT DESCRIPTION

The tilting welding positioners of the VP series from BODE are used to position workpieces at a working height that is comfortable for welders and to rotate the workpieces for circular seams. They allow controlled movement, allowing easy access to the workpiece during the welding process. The welding positioners of the VP series are available for workpiece weights from 100 lbs to 20.000 lbs.

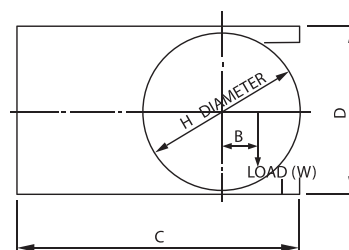
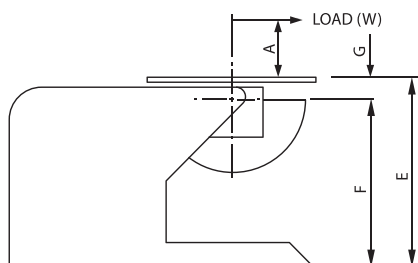


TILTABLE WELDING POSITIONERS OF THE VH/VP RANGE

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Modell	Rated load of Capacity (lbs)	A (inch)	B (inch)	Rated Load Table Horizontal (lbs)	Rated Tilt Torque (lbs*in)	Rated Rotation Torque (lbs*in)	G (inch)	Rotation Speed	
								min.	max.
5VH	550	6	6	836	5500	3300	4	0.07	1.40
5VP	550	6	6	836	5500	3300	4	0.07	1.40
10VH	1100	6	6	1650	13200	6600	6	0.07	1.40
10VP	1100	6	6	1650	13200	6600	6	0.07	1.40
20VH	2200	6	6	3300	26400	13200	6	0.07	1.40
20VP	2200	6	6	3300	26400	13200	6	0.07	1.40
1VP2	4400	6	6	6600	52800	26400	6	0.05	1.00
1VP3	6600	6	6	9900	79200	39600	6	0.05	1.00
1VP5	11000	12	6	16500	211200	6600	7	0.05	1.00
1VP8	17600	12	6	26400	359040	105600	8	0.05	1.00
1VP10	22000	16	6	33000	598400	132000	11	0.033	0.66
1VP15	33000	20	6	46200	1056000	198000	12	0.033	0.66
1VP20	44000	20	6	61600	1408000	264000	12	0.033	0.66

Modell	Tilt Speed (Secs. per 135°)	Table Diameter (inch)	Table Slots-Bolt Size	Earthing (A)	C (inch)	D (inch)	E (inch)	F (inch)	Weight (lbs)
5VH	Hand	24	M16	300	46	27	36	32	550
5VP	Hand	24	M16	300	46	27	36	32	550
10VH	Hand	36	M16	300	54	36	40	34	1078
10VP	30	36	M16	300	54	36	40	34	1122
20VH	Hand	36	M16	300	54	36	40	34	1210
20VP	30	36	M16	300	54	36	40	34	1232
1VP2	45	42	M20	300	64	50	40	34	2684
1VP3	45	48	M20	300	68	54	50	43	3036
1VP5	60	60	M20	300	88	64	48	40	4840
1VP8	64	64	M24	600	90	64	54	46	5610
1VP10	110	73	M24	600	106	84	72	60	14300
1VP15	110	88	M36	600	128	88	72	60	2200
1VP20	150	96	M36	600	132	96	72	62	26840

- We reserve the right to alter specifications without prior notice -

TILTABLE WELDING POSITIONERS OF THE VH/VP RANGE